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## (54) LIQUID CRYSTAL COMPOUND, LIQUID CRYSTAL COMPOSITION AND LIQUID CRYSTAL DISPLAY ELEMENT

 $\beta_{i}$ ,  $\beta$ 

(57) Abstract:

PROBLEM TO BE SOLVED: To obtain a new liquid crystal compound capable of manifesting a high elastic constant ratio, low viscosity, a wide nematic phase temperature range, high chemical stability, proper refractive index anisotropy and dielectric constant anisotropy, containing one end comprising a fluorine-substituted vinyl and the other end composed

of a branched alkyl, etc.

SOLUTION: This compound is shown by formula I [R1 is H, F, etc.; R2 is a covalent bond, a 1-8C α,ω-alkylene, etc.; Q is a group of the formula: -CX1H-(X1 is F or Cl), etc.; rings A, B and C are each a (halogen-substituted) 1,4-cyclohexylene, etc.; Z1 to Z3 are each a covalent bond, -CH2CH2-, etc.; X is H or F; (p) and (q) are each 0 or 1; (m) is 0-5] such as

difluoroethenyl)bicyclohexane. The compound of formula I in the case in which (m) is 0 and X is F is

obtained by subjecting a compound of formula II to Wittig reaction to give a compound of formula III and reacting the compound with sodium chlorodifluoroacetate in the presence of triphenylphosphine.



